

Fig. 1

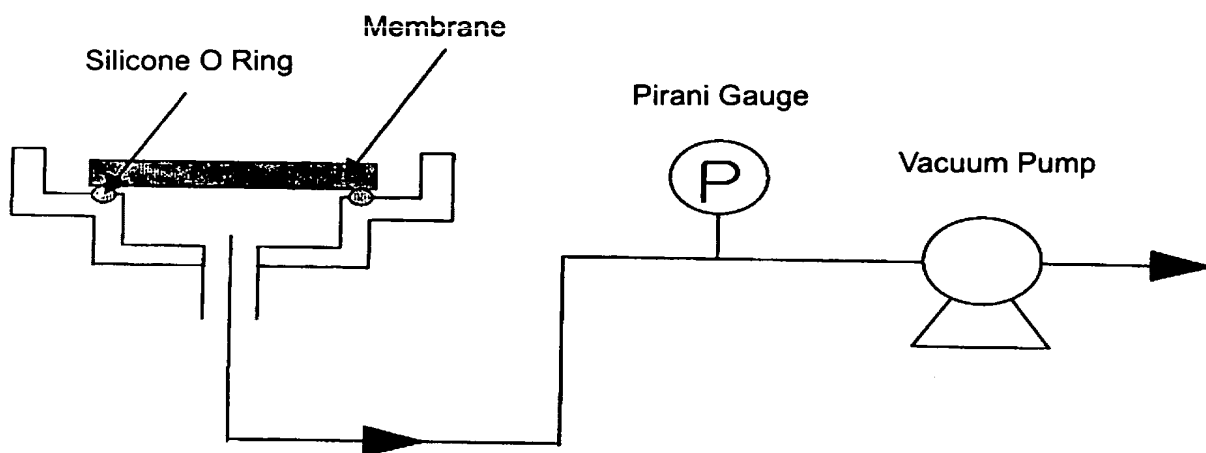


Fig. 2

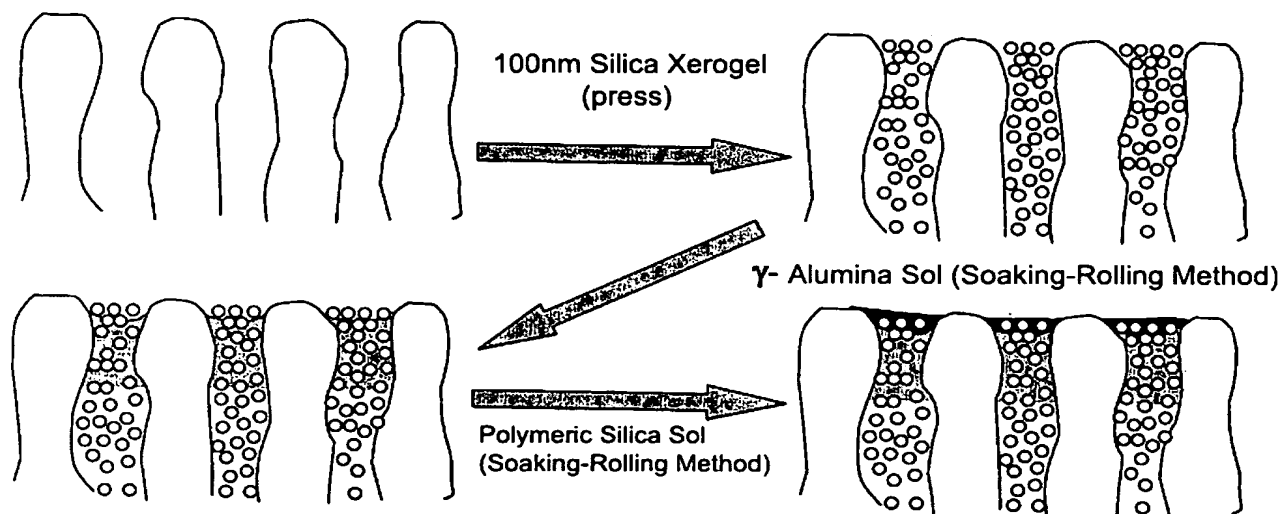
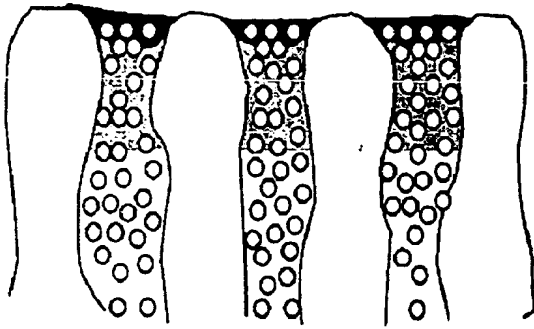
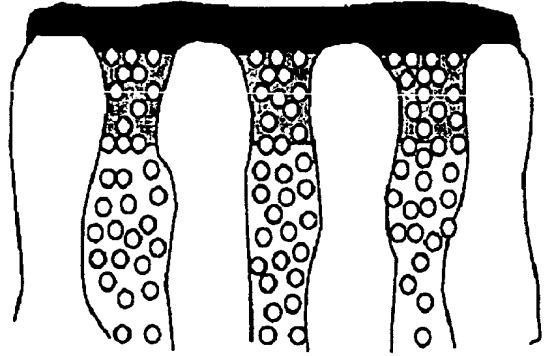


Fig. 3



Soaking-Rolling Method



Dipping Method